Work Order ID 98923 *98923* Page 1 March-28-13 10:43:10 AM Accept *N900040100* D2965-3 Setup Start Revision ID: Stop Cap Item Name: Start Date: 3/27/13 Start Oty: 20.00 Cust Item ID: Req'd Qtyr 20.00 Required Date: 3/27/13 Customer: Reference: Run Start Date: 13 03 28 Tooling: Process Plan: MC 3 Date: Approvals: Stop SPC (Y/N): QC: Date: Date: Set Up/ Tool ID Tool# Plan Accept Reject Sequence ID/ Operation Reject Insp. Code Oty Oty Number Stamp Description Run Hours Work Center ID Draw Nbr Revision Nbr Rev B 0.00 CONVENTIONAL LATHE +MILL A *100* 0.00 Lathe Conv Memo Turn as per Dwg D2965 Conventional Lathe USE DT9536 PLUG 0.00 QC2-Inspect parts off machine FAI/FAIB *110* 0.00 Memo Quality Control

QC8- Inspect parts - second check 0.00 120 *120*

Memo

0.00

20

Quality Control

Item ID:

D2965

100

110

OC

DQA:		Date:										DART
QA Closed:		Date:			WORK ORDER NON-	-C(ONFO	RMANCE / UPD		ork Order up	ndate only	AEROSPACE
					DISPOSITION				AGAINST DE			
Work Orde	er:			_		1	l			1		J
Part N	lo			_	Rework Scrap			Machining	Crosstube Small Fab	4	Water Jet d. Eng. Coor.	Engineering Quality
NCR N	lo			-	Use-as-is Suspected Unapproved		Thern	noforming Large Fab C	Finishing Composite	Rec/Stor	e/Packaging Supplier	Other
Root				Desci	ription of work order update		Initial	Action	1	Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Descript	ion	Date	Verification	QC Inspector
Design												
Doc/Data												
Equip/Tooling	_											
Handling/Pre												
Material	_											
Operator												
Offset/Setup Process												
Supplier	-	1										
Training												
Transport												
Unapproved												
						FΔ	ULT CAT	FGORY				
Landir	ng Gear				General							
	Bending				Bend		Folio/P	rogram		Outside Dim	ensions [Pressure/Forced
İ	Centre	Not Conce	ntric		BOM/Route		Grain	and a section		Over/Under		Set-up
İ	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorrec	AN	Temperature/Cure
Ì	Crimp/F	(ink/Ripple	/Wave		Burrs		Inspecti	on Incomplete/Unqua	alified	Part Lost/Mi	ssing	Weld
1	Cuffs				Contamination		- N	ions Incomplete/Uncl		Part Moved		Wrong Stock Pulled
	Crushin	g			Countersink		Misalig	ned/off center		Positioned W	/rong	
l	Heat Tr	eat			Cut Too Short		Mislabe			Power Loss/S		Other
	Inspecti	on Strip in	Tube		Drawing		Misread	1		5	_	
ĺ	Marks/	Chatter			Drill Holes		Off-set					
	Turning	Sequence			Finish		Out of 0	Calibration		A.		
	Wave/T	wist in Tul	oe		Fit/Function		Out of S	Sequence				

H₄/FORMS/Quality Assurance\approved QA/NCRWO RevH

Work Order ID 98923 *98923* Page 2 March-28-13 10/43:10 AM D296543 *N900040100* Item ID: Accept Setup Start Revision ID: Stop Cap Item Name: *20* 3/27/13 Start Qty: 20.00 Start Date: Cust Item ID: Required Date: 3/27/13 Reg'd Qty: 20.00 *20* Customer: Reference: Start Run Tooling: Date: Approvals: Process Plan: Date: Stop Date: OC: Date: SPC (Y/N): Tool# Reject Reject Sequence ID/ Tool ID Plan Accept Operation Set Up/ Stamp Description Code Qty Oty Number Work Center ID Run Hours 0.00 130 13.00-14 Small Fab *130* 0.00 Small Fab Memo Drill as per Dwg D2965 with DT8538Deburr and Tumble Small Fab QC5- Inspect part completeness to step on W/O 0.00 140 20 *140* 0.00 Memo Quality Control 150

150
Powdercoat

Powder Coating

MI 26125

Powdercoat

Memo START TIME: 8

TIME: OVEN TEMPERATURE:

0.2

9-30

20x pmf +3/4/26

20x4m-113/09/26

DQA:		Date:										DART
QA Closed:		Date:			WORK ORDER NON	-C(ONFO	RMANCE / UPDATE	W	ork Order up	odate only	AEROSPACE
Work Orde	Nr.				DISPOSITION			AGAINS		PARTMENT		
Part N	lo.				Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Crosstub Machining Small Fa noforming Finishin Large Fab Composit	b g	2000	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Desc	ription of work order update		Initial	Action		Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Description		Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved					že vietovinios vie	FAL	ULT CAT	EGORY				
Landin	ng Gear				General							
	Bending Centre No Cracks Crimp/Klr Cuffs Crushing Heat Trea Inspectio Marks/Ch	nk/Ripple at n Strip in natter	/Wave		Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	on Incomplete/Unqualified ions Incomplete/Unclear ned/off center led		Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned W Power Loss/S	tolerance tt ssing /rong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
	Wave/Tw		ie.		Fit/Function	_		equence		-		

March-28-13 10:43:10 AM

Required Date: 3/27/13

Item ID:

D2965-3

Cap

Item Name:

Revision ID:

Start Date: 3/27/13

QC:

Start Qty: 20.00 Req'd Qty: 20.00 *20*

20

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date: Date: Tooling:

Accept

SPC (Y/N):

Date:

Date:

Run

Start

Setup

Start

Stop

Sequence ID/

Work Center ID

QC3- Inspect Part Finish

160 OC

Quality Control

Operation Description

Memo

Set Up/ Run Hours

0.00

0.00

N900040100

Tool # Plan

Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

t 36 13/04/20

170

170

Small Fab Small Fab

Small Fab

Memo

Memo

0.00

0.00

Install Inserts as per Dwg D2965

0.00

180

180

OC Quality Control QC5- Inspect part completeness to step on W/O

0.00

19x & Illy hotoz

19 \$ 13-10-2.

DQA:		Date	2:									1	TOACT
					WORK ORDER NON-	-C(ONFO	RMANCE / UPD	ATE				DAR
QA Closed:		Date	e:						W	ork Order up	date only		34
Work Orde	er:				DISPOSITION				AGAINST D	EPARTMENT,	PROCESS		
···o····o···				-	Rework	1		Skid-tube	Crosstube	7	Water Jet		Engineering
Part N	Vo.				Scrap				Small Fab	Pro	d. Eng. Coor.		Quality
	-				Use-as-is			moforming	Finishing	→	e/Packaging		Other
NCR N	No				Suspected Unapproved			Large Fab C	Composite		Supplier		
Root				Desc	ription of work order update		Initial	Action	İ	Sign &			
Cause	Da	te Step	Qty		or non-conformance	Ch	nief Eng	Descripti	ion	Date	Verification	1	QC Inspector
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Doc/Data													
Equip/Tooling				1									
Handling/Pre													
Material													
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	Bend				Bend		-	Program		Outside Dim			essure/Forced
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	Crack				Broken/Damage/Defect		Hardwa			Part Incorrec	-	Te	mperature/Cure
ļ		p/Kink/Ripp	le/Wave		Burrs		Inspect	ion Incomplete/Unqua	alified	Part Lost/Mi	ssing	W	eld
	Cuffs				Contamination		٠.	tions Incomplete/Uncl	ear	Part Moved	L	W	rong Stock Pulled
	Crust				Countersink			gned/off center		Positioned W		-	
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		ection Strip i	n Tube		Drawing		Misread						
		s/Chatter			Drill Holes		Off-set						
		ing Sequenc			Finish		[2-25/5/2011.0011400	Calibration					
	Wave	e/Twist in Ti	ube		Fit/Function		Out of	Sequence					

Work Order ID 98923

98923

March-28-13 10:43:10 AM

Item ID:

D2965-3

Accept

N900040100

Stop

Revision ID:

Item Name: Start Date:

Cap 3/27/13

Start Qty: 20.00

20

Cust Item ID: Customer:

Tool ID

Required Date: 3/27/13

Req'd Qty: 20.00

20

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Start Run

QC:

Date:

SPC (Y/N):

Date: Date:

Plan

Code

Accept

Qty

Reject Qty

Insp. Reject

Number Stamp

of Al istroloz

Sequence ID/ Work Center ID

Operation Description

Set Up/ Run Hours Identify as per dwg & Stock Location:

0.00

190

Packaging

Memo

0.00

Packaging

200

190

QC21- Final Inspection - Work Order Release

0.00

200

Quality Control

Memo

0.00

Tool#

DQA:		Date:											- 8	DADT
					WORK ORDER NON	-C(ONFO	RMANCE / L	JPDATE					DARI
QA Closed:		Date:								W	ork Order u	odate only		AEROSPACE
Work Order	r:				DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
Part No				_	Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		-	Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other
Root	Î			Desc	ription of work order update		Initial	Ac	ction		Sign &			
Cause	Date	Step	Qty		or non-conformance		nief Eng		cription		Date	Verification	2	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved				****										.e. 8
	14.50					FA	ULT CAT	EGORY						
Landing	Bending Centre N Cracks Crimp/Ki Cuffs Crushing Heat Tre Inspection Marks/C	at on Strip in	/Wave		General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	on Incomplete/U ions Incomplete/ ned/off center led	Unclear		Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct ssing Vrong		Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
	Wave/Tv	vist in Tub	e		Fit/Function		Out of S	equence						

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. Picklist Print

March-28-13 10:43:10 AM

Work Order ID:

98923

Parent Item:

Cap

D2965-3

Parent Item Name:

Cap

Start Date: 3/27/13

Required Date: 3/27/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev A New Issue 06-12-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
ALS7-1032-225		Purchased	No			110	Each	1,476.0000	2	40				
INSERT				Location		Loc Qty	<u>Lo</u>	oc Code		J Ll	13	00	pz	
				FG 11	8520	90 90	111	1.5898	sel Vo	20				
					8520	45 16	nec	12702	8 X	20				
				ST280	2290	29 266 266								
				ST281	2290	1075								
					0896 2333	135 940								
D2965P		Purchased	No			170	Each	0.0000	1	20				

B98923

13/10/03

DQA:		Date:	i i									DART
					WORK ORDER NON-	-C(ONFO	RMANCE / UPDATE				AEROSPACE
QA Closed:		Date:	W						W	ork Order up	date only	
Work Orde	er:				DISPOSITION			AGAIN	ST DE	PARTMENT	/PROCESS	
Part N	lo			_	Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Crosstul Machining Small Fa noforming Finishin Large Fab Composi	ng _	-	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
		-				th.				_		
Root				Desci	ription of work order update	U	Initial	Action		Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Description		Date	Verification	QC Inspector
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Doc/Data	_											
Equip/Tooling	_											
Handling/Pre	_											
Material												
Operator												
Offset/Setup	_											
Process	_											
Supplier Training												
Transport								v 21				
Unapproved												
						FΔI	ULT CAT	FGORY				1
Landir	ng Gear				General		0 - 1 - 0 / 11	20011				100
	Bendin	3			Bend		Folio/P	rogram		Outside Dim	ensions	Pressure/Forced
	Centre	Not Conce	ntric		BOM/Route		Grain			Over/Under	_	Set-up
	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorrec		Temperature/Cure
Ī	Crimp/	Kink/Ripple	/Wave		Burrs		ALCOHOL STREET, UK	on Incomplete/Unqualified		Part Lost/Mi		Weld
	Cuffs				Contamination		1000	ions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
	Crushin	g			Countersink		1	ned/off center		Positioned W		
	Heat Tr	eat			Cut Too Short		Mislabe	led		Power Loss/S		Other
	Inspect	ion Strip in	Tube		Drawing		Misread					
[Marks/	Chatter			Drill Holes		Off-set					
[Turning	Sequence			Finish		Out of C	alibration				
	Wave/	wist in Tul	e		Fit/Function		Out of S	equence				

DART AEROSPACE LTD	Work Order:	92923
Description: Cap	Part Number:	D2965-3
Inspection Dwg: D2965 Rev: B		Page 1 of 1

Orawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments
1 000	+/-0.010	3 175	/		219 22	1 2 2	
PC,250	+/-0.010	1 10			="J2-54		
R0 531	+/-0.010						
3.940	+/-0.010	1031			190 8 25	6,5	2 06
3,170	+0.000/-0.010	3, 160	1		14110-20	Vi	· pr
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2-4A7/2015							
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easured by:	hill	Audited by:	44.		Prototype A	pproval:	N/A
-	13/07/12	Date:	4/-	112		Date:	N/A

DQA:		Date:											TAL	T
					WORK ORDER NON	-C(ONFOR	RMANCE / U	PDATE				DAF	ACE
QA Closed:		Date:								W	ork Order up	odate only		
Work Order					DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
Part No	o				Rework Scrap Use-as-is Suspected Unapproved		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		1	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other	
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Root Cause	Date	Step	Qty	Desc	ription of work order update or non-conformance		Initial nief Eng	Act	ion iption		Sign & Date	Verification	QC Inspect	or
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved		3.00	diy		or non-comormance		ner Eng	Descr	iption		Date	Vermication	QC IIISPECT	OI
	200					FAI	ULT CAT	EGORY						
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	Wave/Tw	ist in Tub	e		Fit/Function	-	1	equence						

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14 June CASTING DEPAIL THE MASS R0.50 1-1 0.188 R0.50 (TYP) RO.50 \$3.330 3.300 R1.80 $0.188 \\ 0.125$ 0.188 3.150 3.120 0.950 DATE CHECKED 45 06.11.01 D MASK 1.00 FROM END (NO PAINT) D2965 FINISH DETAIL APPROVED -----00.02.24 06.11.01 主 ØD.297 418 (2 PLACES) DRAWING NO. CAP 픮 NEW ADD DART AEROSPACE ISSUE 5 CAP $0.400 \\ 0.370$ INSTALL AELS-1032-225 INSERT (2 PLACES) USA, 98923 4 D2965 CAP SHEET 1 OF 2 13 03-28 CAST ALUMINUM ALLOY A356.2 (F)
POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE MATERIAL: NC. 2) 3) 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED REV. SCALE ALL DIMENSIONS ARE INCHES

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DQA:		Date:										DART
QA Closed:		Date:			WORK ORDER NON-	-C(ONFO	RMANCE / UPDATE	W	ork Order up	odate only	AEROSPACE
Work Orde	r.				DISPOSITION			AGAINS		PARTMENT		
Part N	0			_	Rework Scrap Use-as-is Suspected Unapproved		Thern	Skid-tube Crosstub Machining Small Fa noforming Finishin Large Fab Composit	b _	-	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Desci	ription of work order update		Initial	Action		Sign &		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Description		Date	Verification	QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport												
Unapproved						EAL	ULT CAT	FECORY				
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	Bending Centre No Cracks Crimp/Kir Cuffs Crushing Heat Trea Inspection Marks/Ch Turning So	nk/Ripple it n Strip in natter	/Wave Tube		Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	on Incomplete/Unqualified ions Incomplete/Unclear ned/off center led		Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/S	tolerance ct ssing	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other
	Wave/Tw	ist in Tub	P		Fit/Function		Out of S	equence				



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8 11 01	DATE	HECKED #	PH.
		APPROVED	PARAWN BY

1.01		#	(ED)	*
		手	APPROVED 31	PH.
CAP	TITLE	D2965	DRAWING NO	DAR

DRAWING NO.	DART
	AEROSPA PORT HADE

CE L USA, SHEET 2 OF 2

INC.

SCALE 1:2





FROM END (NO PAINT)	
#0.297 INSTALL AELS—1032—130 AFTER FINISH (2 PLACES)	
	- 0.400 0.370

MASK

D2965-3 FINISH DETAIL

RO.250 1,000 -- 0.500 R0.031 ø3.170+0.000 3.040

D2965-3 CAP MACHINING DETAIL (MAKE FROM D2965 CAP)

D2965-3 CAP

MATERIAL:

MAKE FROM D2965 CAP POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3 FINISH:

1) 2) 3) 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE INCHES

PURPOSE

OR COPIED

1777年

in

DQA:		Date:				DAPT								
QA Closed:		Date:			WORK ORDER NON-	-CC	CONFORMANCE / UPDATE Work Order update only							
Work Orde	er:				DISPOSITION	POSITION AGAINST DEPARTMENT/PROCESS								
Part N					Rework Scrap Use-as-is Suspected Unapproved		Machining Small Fab Prod. Eng. Coor. Qua					Engineering Quality Other		
Root				Desci	ription of work order update		nitial	Acti	ion	Sign &				
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	iption	Date	Verification	QC Inspector		
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved														
						FAI	JLT CAT	EGORY						
Landir	Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence				General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspecti Instruct Misalig Mislabe Misread Off-set	on Incomplete/Unions Incomplete/Unions Incomplete/Unions Incomplete/Unions Incomplete/Unions Incomplete	· -	Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned W Power Loss/S	tolerance ct ssing	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other		
1	Wave/Tv	ist in Tub	oe		Fit/Function		Out of S	equence						

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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19591

Purchase Order Date 4/16/13 PO Print Date 4/16/13

Page Number 1 of 1

Order From :

VC-ALU001

ALUMINUM FOUNDRY & PATTERN WORKS LTD.

2225 CHEMIN ST. FRANCOIS DORVAL, QC H9P 1K3

CA

Contact Name

Vendor Phone

514 683 9777

Vendor Fax

514 683 0375

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Net 30 CAD

Currency

Terms

FOB

Destination-Collect

Chantal Lavoic

10127-2607

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr Reference Revision ID

Vendor Part Number

Description/ Mfg ID

Req Date/

Req Qty/ Taxable Unit of Measure

Ship Method

Unit Price

Extended

Price

D2965P

Cap

4/30/13

30.00

FedEx PI collect

\$21.2000

\$636.00

Yes

Each

Special Insta

Special Inst:

AS PER DWG D2965 REV. B

AS PER DWG D2965 REV.B

B99551

B98923

-- 20.00

FedEx PI collect

521,2000

\$424 (10)

D2965P

Cap

4/30/13

Yes

Each

20

PO Total:

\$1,060.00

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO

Change Nbr:

Change Date: 4/16/13

DQA:			Date:				DA DI								
						WORK ORDER NON-	NON-CONFORMANCE / UPDATE								
QA Closed:			Date:				Work Order update only								
Work Orde	er:					DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	_				_	Rework			Skid-tube	Crosstube		Water Jet	Engineering		
Part I	No.					Scrap			Machining	Small Fab	Pro	od. Eng. Coor.	Quality		
	_				_	Use-as-is			noforming	Finishing		re/Packaging	Other		
NCR I	Vo.				<u> </u>	Suspected Unapproved			Large Fab	Composite		Supplier			
Root					Descr	iption of work order update		Initial	Actio	on	Sign &				
Cause		Date	Step	Qty		or non-conformance	Ch	nief Eng	Descrip	ption	Date	Verification	QC Inspector		
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	-	ending				Bend		Folio/P	rogram		Outside Dir	nensions	Pressure/Forced		
		entre No	t Concer	ntric		BOM/Route		Grain			Over/Unde	rtolerance	Set-up		
		Cracks Broken/Damage/Defect					Hardwa	re		Part Incorre	ect	Temperature/Cure			
	$\overline{}$	Crimp/Kink/Ripple/Wave Burrs					Inspecti	ion Incomplete/Unc	qualified	Part Lost/N	lissing	Weld			
	-	Cuffs Contamination					Instruct	ions Incomplete/Ur	nclear	Part Moved		Wrong Stock Pulled			
	Crushing Countersink				bookee allegatumenthe.			ned/off center		Positioned	Wrong _				
	-	leat Trea				Cut Too Short		Mislabe	eled		Power Loss	/Surge	Other		
	$\overline{}$	nspection		Tube		Drawing		Misread	t						
		// Aarks/Ch				Drill Holes		Off-set							
	-	urning Se			_	Finish			Calibration						
7	V	Vave/Tw	ist in Tub	e		Fit/Function		Out of S	Sequence						

Aluminum Foundry Ltd 2225 Chemin St. Francois Dorval, Québec H9P 1K3 Tel: (514) 683-9777 Fax: (514) 683-0375

email: info@foundryafpw.com

Packing Slip

Packing Slip No.:

34295

Shipped Date:

30 04 2013

Cold to:	Ship to:
DART AEROSPACE 1270 ABERDEEN STREET HAWKSBURY, ONTARIO K6A 1K7 Tel. (613) 632-5200 Fax (613) 632-5246	DART AEROSPACE 1270 ABERDEEN STREET HAWKSBURY, ONTARIO K6A 1K7
Order No.: 19591	
Shipped By:	
Tracking No.:	

Item No.	Unit	Description	Quantity
00080	Each	D2965 CAP	58
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12			+
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		Received by:	
		Date:	

DQA:			Date:				DA DI								
						WORK ORDER NON-	-C(CONFORMANCE / UPDATE							
QA Closed:			Date:			Work Order update only									
Work Orde	er:					DISPOSITION	ON AGAINST DEPARTMENT/PROCESS								
	-				_	Rework	1		Skid-tube	Crosstube	7	Engineering			
Part N	Vo.					Scrap			Machining	Small Fab	Pro	Water Jet d. Eng. Coor.	Quality		
	-					Use-as-is	1		noforming	Finishing	-	re/Packaging	Other		
NCR N	Vo				_	Suspected Unapproved		Large Fab Composite Supplier							
Root	Т				Descr	ription of work order update		Initial	Acti	on	Sign &				
Cause		Date	Step	Qty		or non-conformance	Ch	nief Eng	Descri	ption	Date	Verification	QC Inspector		
Design															
Doc/Data															
Equip/Tooling															
Handling/Pre	Щ														
Material															
Operator															
Offset/Setup									1						
Process	Щ														
Supplier	_														
Training	-														
Transport															
Unapproved															
1 40							FA	ULI CAI	regory						
Landi		ear Bending				General Bend		11:-/0			70 + 1 - 8		٦, ,,		
		Centre No	t Consor	stric		BOM/Route	\vdash		rogram	-	Outside Dim	NO WAS COMMEN	Pressure/Forced		
			or concer	itric				Grain Hardwa		-	Over/Under Part Incorred	SA ROLLING STOCKER	Set-up Temperature/Cure		
	_	Cracks Broken/Damage/Defect						1	ire Ion Incomplete/Unc	qualified	-	_	Weld		
		Crimp/Kink/Ripple/Wave Burrs				Contamination	_	f = 8	ions Incomplete/U	· —	Part Lost/Mi Part Moved		-		
	1997 C 19				Countersink	\vdash	4	ned/off center	liciear	Positioned V	1	Wrong Stock Pulled			
					Cut Too Short		Mislabe		-	Power Loss/		Other			
		Inspection		——————————————————————————————————————				Misread		L	J. OWEI LOSS/	Juige	Other		
	-	Marks/Ch				Drill Holes		Off-set							
		Turning S				Finish		4	Calibration						
	-	Wave/Tw				Fit/Function		Out of Sequence							

CERTIFICAT DE CONFORMITÉ CERTIFICATE OF COMPLIANCE

FOW : D'ALUMINIUM ET MODELERIE (1988) LTEE ALUMIN: M FOUNDRY & PATTERN WORKS (1988) LTD

CHEMIN ST. FRANCOIS, DORVAL, QC H9P-1k3 FEL (514) 683-9777 FAX: (514) 683-0375

Expédié à	DART AEROS!	ĿΕ		A.F. & P.W.S	érie no./Seria	al no.
Shipped -	1270 Aberdeen 8	street	Dat		Packing Slip No.	34295
_	Hawksbury, C	N, K6A		e No. Commande ur order No.		
documents e This is to cer	r certifié que le material s' n evidence des rappens tify that the materia he tests or release	elow is	ates di détaillante so	ont en filiere dans specifications on a	notre burea	ci-haut, et que les au. and that documentary
Quantite Quantity	Descriptio	N S	Notre No. Our No.	Specification	ns	Note d'autorisation incoming Release not
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(SI) (Fe) (Cu) (Mn) (Mg) (Zn) (TI)	6.9% (A!) 0.11% <0.01% <0.01% 0.39% <0.01% 0.11%	eor T				
Donne Yield:	Résistenc Tensile S	, alon:		Allongement P.S.I. Elonga		carré :
	. 189		For and FONDE	au nom de on behalf of : :RIE D'ALUMINIU UM FOUNDRY	M ET MOD PATTERN	DELERIE (1988) LTEE WORKS (1988) LTD
Coc-100			Dept/De Par/Per		- (

DQA:		_ Date:			- ^ ^ ^ ^ ^							TAADT	
QA Closed:		Date:			WORK ORDER NON-	-C(CONFORMANCE / UPDATE Work Order update only						
QA Closed.		Date.				Work Order update only							
Work Orde	er:				DISPOSITION								
	-				Rework			Skid-tube	Crosstube		Water Jet	Engineering	
Part N	No.				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality	
				_	Use-as-is		Thern	noforming	Finishing	Rec/Stor	re/Packaging	Other	
NCR N	No		-		Suspected Unapproved			Large Fab	Composite		Supplier		
Root		· ·		Desc	ription of work order update		Initial		ion	Sign &	KINT DESCRIPTION	Carrento on	
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector	
Design										8			
Doc/Data													
Equip/Tooling Handling/Pre													
Material													
Operator													
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Process	-												
Supplier													
Training													
Transport													
Unapproved													
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Landir	ng Gear				General								
	Bending	Į.			Bend		Folio/P	rogram		Outside Dim	ensions	Pressure/Forced	
	Centre I	Not Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up	
Į	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorrec	t	Temperature/Cure	
ļ	Crimp/k	ink/Ripple	/Wave		Burrs		Inspecti	on Incomplete/Ur	nqualified	Part Lost/Mi	ssing	Weld	
	Cuffs				Contamination		Instruct	ions Incomplete/L	Inclear	Part Moved		Wrong Stock Pulled	
	Crushin	В			Countersink		Misalig	ned/off center		Positioned W	/rong	_	
ļ	Heat Tre				Cut Too Short		Mislabe	led		Power Loss/S	Surge	Other	
]		on Strip in	Tube		Drawing		Misread	I					
ļ	Marks/0	Chatter			Drill Holes		Off-set						
		Sequence			Finish		Out of 0	Calibration					
	Wave/T	wist in Tub	e		Fit/Function		Out of S	equence					

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH